

Pergamon

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## Preparation of a New PEGylation Reagent for Sulfhydryl-containing Polypeptide

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Abstract: N-maleimido-6-amino-caproyl ester of PEG was preparated in the presence of DCC etc., as a new sulfhydryl-PEGylation reagent substituded for mal-sac-PEG.

Recently, chemical modification, especially PEGylation of native or recombinant proteins has been widely applied for altering their potency. The bifunctional crosslinking reagent, N-maleimido-6-amido-caproyl ester of 1-hydroxy-2-nitro-4-benzene sulfonic acid (mal-sac-HNSA, (a)) can be used for conjugation of sulfhydryl-containing compound(protein, peptide etc.) to PEG-NH<sub>2</sub>(b)<sup>1-2</sup>. However the synthesis of (a) is rather complicated and that of (b) is very difficult<sup>3-7</sup>. Here we describe a procedure without preparation of (a) and (b) to make a new activated PEG ester directly as below, which can be used for sulfhydryl-PEGylation of proteins or peptides.



At first, maleic anhydride reacted with 6-aminocaproic acid for 4 hours at 25°C, then more acetic acid was added and refluxed under a Dean-Stark water separator over night. The acetic acid was removed in vacuo

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and the oily residue containing (c) was dissloved in chloform, filtered and chmomatographed over a silica gel column in chloroform:acetic acid (95:5). Then the pure product (c) was obtained. Finally, the product (d) (malsac-PEG) can be made by the reaction of (c) with mPEG (MW5000) in methylene chloride, in the presence of 4-dimethylaminopyridine(DMAP) and N,N-dicylohexylcarbodiimide (DCCI), followed by purification by precipitation with ether, recrystallization from ethanol, and lyophization to give a powder. The total yield was 50-60%.

The data of UV-spectra show that : the yield for the attachment of the N-maleimido-6-amidocapoic acid to the PEG is >90%. The activated PEG ester is readily soluble in water or methylene chloride. It is stable for several months when stored at  $-20^{\circ}$ C.

In a first example, bovine serum albumin(BSA) was modified with activated PEG(d). The BSA was treated with dithiothrcitol(DTT) previously and DTT was removed by a Sephadex G-25 column in 0.05M phosphate buffer (pH6.0), then mal-sac-PEG was added in excess, stirred at 25°C for several hours or over night. Results indicated that one or more PEG molecules could been bound to one BSA molecule.

In another example, the mutants of recombinant  $\gamma$ -interforon (rIFN- $\gamma$ ), i.c., 25Cys-rIFN- $\gamma$ . were crosslinked to the activated PEG (d) as above. The yield was about 50-80%. The PEG-25Cys-rIFN- $\gamma$  had full bioactivity relative to the unmodified one. The result will be shown in another paper.

In conclusion, a simple high yielding method for the preparation of a new sulfhydryl-PEGylation reagent is reported. It needs only 3-step reactions for the preparation of sulfhydryl--PEGylation reagent rather than 7-steps that reported in literature, and the difficult steps for making HNSA and PEG-NH2 were averted. Because the yield of the reaction of mal-sac-HNSA to the mPEG is not high, and the separation of the products is not easy, compared with the previous reagent, the purity of the new reagent is much higher and therfore can be directly used more efficiently for sulfhydryl-PEGylation of medically important proteins or peptides at one or more specific sites.

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